

### Assignment 3: Optimization and Excel Solver

Date Due: Solution

Instructor: Trani

Show all your work including code and results of your computation in the spreadsheet as screen captures.

#### Problem 1

A company develops the following Linear Programming problem to minimize the cost of producing two types of steel pins commonly used the construction industry. The objective function is the profit for the company (in dollars per production batch). The company would like to maximize the profit in solving this problem.

**Objective**            Maximize  $Z = 60X_1 + 50 X_2$

**Subject to**

$X_2 + X_1 \leq 220$

$0.1 X_1 - 0.12 X_2 \geq 0$

$X_1 - X_2 \leq 120$

$X_1, X_2 \geq 0$     (non-negativity conditions)

#### Task 2

Solve the problem using Excel Solver. State the exact solution found by Excel for the two decision variables. State the value of the objective function for the optimal solution found.

Maximization Problem			
<b>Decision Variables</b>			
X1	170		Steel Pin 1
X2	50		Steel Pin 2
<b>Objective Function</b>			
60 X1 + 50 X2		12700	
<b>Constraint Equations</b>			
	<b>Formula</b>		
X1 + X2 <= 220	220 <=		220
0.1 X1 - 0.12 X2 >= 0	11 >=		0
X1 - X2 <= 120	120 <=		120
x1 >= 0	170 >=		0
x2 >= 0	50 >=		0

### Task 3

Since number of pins to be produced needs to be an integer solution, solve the problem with Excel to obtain an integer solution. State the value of the objective function for the optimal solution found.

The solution is integer for X1 and X2. However, in Solver you can **force an integer solution** by adding another constraint equation in the Solver panel that forces X1 and X2 to be integer (B5 and B6 in my solution). Also, in the "Options" panel select Integer Optimality (%) to zero. The solution shown I changed the first constraint to be  $\leq 220.5$  instead of 220 in order to make the optimal solution non-integer. Adding the additional constraint equation to the Solver panel produces the same integer solution as the original problem.

Maximization Problem			
Decision Variables			
X1	170	Steel Pin 1	
X2	50	Steel Pin 2	
Objective Function			
60 X1 + 50 X2	12700		
Constraint Equations			
	Formula		
X1 + X2 $\leq$	220 $\leq$	220.5	
0.1 X1 - 0.12 X2 $\geq$	11 $\geq$	0	
X1 - X2 $\leq$	120 $\leq$	120	
x1 $\geq$	170 $\geq$	0	
x2 $\geq$	50 $\geq$	0	

## Problem 2

You are in charge of a civil engineering pavement company that makes concrete for various highway projects in the State of Virginia. Your company has various sites across the state to take sand and gravel materials necessary to make a concrete mix used in pavement projects. For a construction job near Roanoke, Virginia there are two sites to extract sand and gravel raw materials: a) Starkey and b) Laymantown. Due to variations in the soil properties at each site, the raw material from Starkey produces 43% sand and 57% gravel. Material from Laymantown produces 55% sand and 45% gravel.

The construction job in Roanoke requires a minimum of 85,000 cubic meters of sand and gravel mix. The pavement design engineer requires a minimum of 25,000 cubic meters of sand and no more than 38,000 cubic meters of gravel in making the concrete mix for this highway job. The unit delivery costs (includes the cost of raw materials and the hauling costs) are \$120 and \$130 per cubic meter from Starkey and Laymantown, respectively.

For each task and subtask below, use screen captures to show me how is that the analysis is done.

### Task 1:

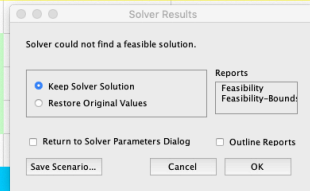
Formulate this problem as a linear programming problem. Clearly state the objective function and the constraint equations of the problem.

### Task 2:

Solve the problem graphically. Plot the lines of constant values of the objective function.

### Task 3:

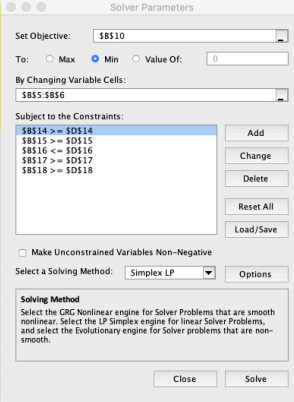
Mixing Problem			
<b>Decision Variables</b>			
X1	-	Starkey	
X2	84,444.4	Laymantown	
<b>Objective Function</b>			
120 X1 + 130 X2	10,977,777.8		
<b>Constraint Equations</b>			
	<b>Formula</b>		
X1 + X2 >=	84,444.4	>=	85000
0.43 X1 + 0.55 X2 >=	46,444.4	>=	25000
0.57 X1 + 0.45 X2 <=	38,000.0	<=	38000
x1 >=	-	>=	0
x2 >=	84,444.4	>=	0



**Solver cannot find a feasible solution (you can show that graphically as well).** However, it offers the closest solution by allocating all the production to the Laymantown site. Note that the solution offered falls short by 556 cubic meters of material.

By relaxing the total material constraint from  $\geq 85,000$  to say  $\geq 83,000$  we can find an optimal solution that involves hauling material from both side. The new solution is how below.

Mixing Problem			
<b>Decision Variables</b>			
X1	5,416.7		Starkey
X2	77,583.3		Laymantown
<b>Objective Function</b>			
120 X1 + 130 X2		10,735,833.3	
<b>Constraint Equations</b>			
	<b>Formula</b>		
X1 + X2 >=	83,000.0	>=	83000
0.43 X1 + 0.55 X2 >=	45,000.0	>=	25000
0.57 X1 + 0.45 X2 <=	38,000.0	<=	38000
x1 >=	5,416.7	>=	0
x2 >=	77,583.3	>=	0

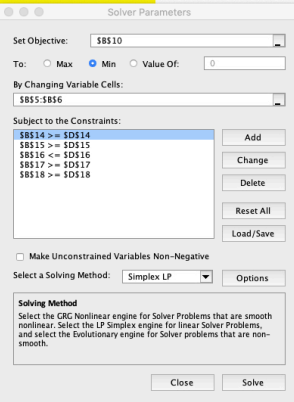


Solver Parameters dialog box showing: Set Objective: \$B\$10; To: Max; By Changing Variable Cells: \$B\$5:\$B\$6; Subject to the Constraints: \$B\$14 >= \$D\$14, \$B\$15 >= \$D\$15, \$B\$16 <= \$D\$16, \$B\$17 >= \$D\$17, \$B\$18 >= \$D\$18; Select a Solving Method: Simplex LP.

**Task 4:**

Suppose that the engineer decides to change the specification of the concrete mix to achieve higher durability against repeated vehicle load cycles. A minimum of 23,000 cubic meters of sand are needed for the job and no less than 51,000 cubic meters of gravel. **The solution is shown below. Note that all the allocation is made to site 1 (Starkey).**

Mixing Problem			
<b>Decision Variables</b>			
X1	85,000.0		Starkey
X2	-		Laymantown
<b>Objective Function</b>			
120 X1 + 130 X2		10,200,000.0	
<b>Constraint Equations</b>			
	<b>Formula</b>		
X1 + X2 >=	85,000.0	>=	85000
0.43 X1 + 0.55 X2 >=	36,550.0	>=	23000
0.57 X1 + 0.45 X2 <=	48,450.0	<=	51000
x1 >=	85,000.0	>=	0
x2 >=	-	>=	0



Solver Parameters dialog box showing: Set Objective: \$B\$10; To: Min; By Changing Variable Cells: \$B\$5:\$B\$6; Subject to the Constraints: \$B\$14 >= \$D\$14, \$B\$15 >= \$D\$15, \$B\$16 <= \$D\$16, \$B\$17 >= \$D\$17, \$B\$18 >= \$D\$18; Select a Solving Method: Simplex LP.

### Problem 3

Solve the Osaka Bay problem described in class with the following modifications:

- Fuji ships carry 700 metric tons of cargo and require a crew of 2.
- Haneda ships carry 1000 metric tons of cargo and require a crew of 3

### Task 4:

Solve the problem using Excel Solver. Comment on the results obtained in Tasks 2 and 3.

The solution to the revised problem is shown below. Note that the solution, while optimal, does not produce integer values for X1 and X2. Therefore, force the integer solution by adding an additional constraint equation. The integer solution is also presented below.

Revised Problem for Osaka Bay		
<b>Decision Variables</b>		
x1	40.00	Number of Ships Type 1
x2	33.33	Number of Ships Type 2
<b>Objective Function</b>		
700 x1 + 1000 x2	61333.33	
<b>Constraint Equations</b>		
	<b>Formula</b>	
2 x1 + 3 x2 <= 180	180.00 <=	180
x1 <= 40	40.00 <=	40
x2 <= 60	33.33 <=	60
x1 >= 0	40.00 >=	0
x2 >= 0	33.33 >=	0

Optimal solution with integer values for X1 and X2 (shown below).

Revised Problem for Osaka Bay		
<b>Decision Variables</b>		
x1	39.00	Number of Ships Type 1
x2	34.00	Number of Ships Type 2
<b>Objective Function</b>		
700 x1 + 1000 x2	61300.00	
<b>Constraint Equations</b>		
	<b>Formula</b>	
2 x1 + 3 x2 <= 180	180.00 <=	180
x1 <= 40	39.00 <=	40
x2 <= 60	34.00 <=	60
x1 >= 0	39.00 >=	0
x2 >= 0	34.00 >=	0

## Problem 4

Solve the lake pollution control problem described in class with the following attributes:

Pollution Source	Loading (kg/year)	Unit Cost of Removal (\$/kg)	Minimum Removal
River A	17,400	36	7,000
River B	16,700	38	8,000
River C	34,500	32	1/2 of River A removal
Airport	25,600	56	1/2 of River B removal
City	16,500	105 without treatment plant 30 with treatment plant	1/2 of City's original loading
Totals	110,700		

### Task 2:

Solve the water pollution control problem if the total desired pollution removal is 45,000 kg. In solving the new problem, assume the city invested in new pollution treatment plant at a cost of \$30,000,000. Find out the total cost of pollution removal for this task.

Task 3:

**Revised Pollution Control Problem**

Variables Names		RiverA	RiverB	RiverC	Airport	City
X1						
X2						
X3						
X4						
X5						

Decision Variables	X1	X2	X3	X4	X5
	7000	8000	17750	4000	8250

Objective	Minimization	36X1+38X2+32X3+56X4+105X5	2,214,250.00 \$/yr.
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Subject to	X1+X2+X3+X4+X5	45000	>=	45000
	X1 <= 17400	7000	<=	17400
	X2 <= 16700	8000	<=	16700
	X3 <= 34500	17750	<=	34500
	X4 <= 25600	4000	<=	25600
	X5 <= 16500	8250	<=	16500
	X1 >= 7000	7000	>=	7000
	X2 >= 8000	8000	>=	8000
	X3 - 1/2 X1 >= 0	14250	>=	0
	X4 - 1/2 X2 >= 0	0	>=	0
	X5 >= 16500/2	8250	>=	8250

**Solution with City cost with no treatment plant**

**Revised Pollution Control Problem**

Variables Names	X1	X2	X3	X4	X5

Decision Variables	X1	X2	X3	X4	X5
	7000	8000	9500	4000	16500

Objective	Minimization	36X1+38X2+32X3+56X4+30X5	1,579,000.00 \$/yr.
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Subject to	X1+X2+X3+X4+X5	45000	>=	45000
	X1 <= 17400	7000	<=	17400
	X2 <= 16700	8000	<=	16700
	X3 <= 34500	9500	<=	34500
	X4 <= 25600	4000	<=	25600
	X5 <= 16500	16500	<=	16500
	X1 >= 7000	7000	>=	7000
	X2 >= 8000	8000	>=	8000
	X3 - 1/2 X1 >= 0	6000	>=	0
	X4 - 1/2 X2 >= 0	0	>=	0
	X5 >= 16500/2	16500	>=	8250

**Solution with City cost with treatment plant**

Note that we save 635,000 per year. The treatment plant is \$30 million. The payback period is 47 years (assuming no demand increase).

### Task 3

Using the solution on Task 2, suppose a new (stricter) environmental law takes effect and It is desired to reduce the total pollution discharge to the lake to 55,000 kg/yr instead. Estimate the cost of removal and the amounts to be removed from each pollution source. Contrast the removal cost in Tasks 2 and 3. Comment.

The screenshot shows an Excel spreadsheet titled "Revised Pollution Control Problem" and its Solver Parameters dialog box.

**Excel Spreadsheet Data:**

	A	B	C
<b>Revised Pollution Control Problem</b>			
Variables	X1		RiverA
Names	X2		RiverB
	X3		RiverC
	X4		Airport
	X5		City
Decision Variables	X1		7000
	X2		8000
	X3		27750
	X4		4000
	X5		8250
Objective	Minimization		
	36X1+38X2+32X3+56X4+105X5		2,534,250.00 \$/yr.
Subject to	X1+X2+X3+X4+X5		55000 >= 55000
	X1 <= 17400		7000 <= 17400
	X2 <= 16700		8000 <= 16700
	X3 <= 34500		27750 <= 34500
	X4 <= 25600		4000 <= 25600
	X5 <= 16500		8250 <= 16500
	X1 >= 7000		7000 >= 7000
	X2 >= 8000		8000 >= 8000
	X3 - 1/2 X1 >= 0		24250 >= 0
	X4 - 1/2 X2 >= 0		0 >= 0
	X5 >= 16500/2		8250 >= 8250

**Solver Parameters Dialog Box:**

- Set Objective: \$C\$16
- To:  Max  Min  Value Of: 0
- By Changing Variable Cells: \$C\$19:\$C\$23
- Subject to the Constraints:
  - \$C\$18 >= \$E\$18
  - \$C\$19 <= \$E\$19
  - \$C\$20 <= \$E\$20
  - \$C\$21 <= \$E\$21
  - \$C\$22 <= \$E\$22
  - \$C\$23 <= \$E\$23
  - \$C\$24 >= \$E\$24
  - \$C\$25 >= \$E\$25
  - \$C\$26 >= \$E\$26
  - \$C\$27 >= \$E\$27
  - \$C\$28 >= \$E\$28
- Make Unconstrained Variables Non-Negative
- Select a Solving Method: Simplex LP
- Solving Method: Select the GRG Nonlinear engine for Solver Problems that are smooth nonlinear. Select the LP Simplex engine for linear Solver Problems, and select the Evolutionary engine for Solver problems that are non-smooth.